Relevant to claim No.

4

1,2

1,2

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B23K26/24 B23K26/26 B2

B23K37/04

37/04 B23K37/047

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Х

Υ

Minimum documentation searched (classification system followed by classification symbols)

Category . Citation of document, with indication, where appropriate, of the relevant passages

& JP 2000 000612 A (NIPPON STEEL CORP),
7 January 2000 (2000-01-07)

DE 40 22 062 C (THYSSEN STAHL AG)

PATENT ABSTRACTS OF JAPAN

vol. 2000, no. 04, 31 August 2000 (2000-08-31)

IPC 7 B23K B21C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

abstract

	A	14 November 1991 (1991-11-14) column 4, line 30 - column 5, l figures 1-3	ine 31;	3		
	A	DE 198 52 462 A (J.W. OH6) 25 May 2000 (2000-05-25) column 4, lines 8-36; figures 1	,2a-c,3a-c	1,2		
-			-/			
	X Furti	her documents are listed in the continuation of box C.	χ Patent family members are listed	In annex.		
	'A' docume consider the consideration of the country of the countr	are which may throw doubte on prompt damnie) or is clided to easily the publication date of another n or other special reason (as specified) ent reterring to an oral disclosure, use, exhibition or means on published prot to the International filling date but han the priority date claimed	or priority date and not in conflict with total of understand the principle or in victoria of the principle or in victoria or consideration of the conflicted provide or cannot be considered novel or cannot receive the conflicted priority of particular relevance; the comment of particular relevance; the countries to combined with one or ments, such combination being device in the art.  15.1 document member of the same patient.	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to be cannot be considered to be relevant to be considered to be relevant to the considered to be relevant to the considered to be relevant to the considered to the considered to the considered with one or more other such document is combined with one or more other such documents, such combination being bothouts to a person skilled in the air.		
		actual completion of the international search  5 December 2004	Date of mailing of the international sea	arch report		
	Name and I	mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2260 NY Riswijk Tel. (+31-70) 940-3016 Tx. 31 651 epo nl, Fax. (+31-70) 940-3016	Authorized officer Jeggy, T			
	Form PCT/ISA/	210 (second sheet) (January 2004)				



C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT Category . Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. EP 0 299 358 B (THYSSEN STAHL AG) 1-4 Α 2 January 1992 (1992-01-02) cited in the application the whole document DE 93 14 720 U (THYSSEN INDUSTRIE) 1-4 2 December 1993 (1993-12-02) cited in the application the whole document US 3 109 914 A (T.A. MCCOY) Α 1-4 5 November 1963 (1963-11-05) the whole document THE MATERIAL AND STATE AND ARE TO THE WARRANT AND A CONTRACT OF A STATE OF THE STAT

## Information on patent family members

T/EP2	004/	010670

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
JP 2000000612	Α	07-01-2000	NONE		
DE 4022062	С	14-11-1991	DE	4022062 C1	14-11-1991
DE 19852462	А	25–05–2000	DE AT DE DK WO EP ES NO PT	19852462 A1 233611 T 59904484 D1 1128916 T3 0029138 A1 1128916 A1 2194525 T3 20012354 A 1128916 T	25-05-2000 15-03-2003 10-04-2003 30-06-2003 25-05-2000 05-09-2001 16-11-2003 11-07-2001 31-07-2003
EP 0299358	В	18-01-1989	DE AT AU CA DE EP ES GR JP JP KR US	3723611 A1 71006 T 602415 B2 1904088 A 1300690 C 3867344 D1 0299358 A1 2028195 T3 3003589 T3 1057992 A 2622271 B2 9709003 B1 4872940 A	26-01-1989 15-01-1992 11-10-1990 19-01-1989 12-05-1992 13-02-1992 18-01-1989 01-07-1992 16-03-1993 06-03-1989 18-06-1997 03-06-1997
DE 9314720	U	02-12-1993	DE	9314720 U1	02-12-1993
US 3109914	Α	05-11-1963	GB	961747 A	24-06-1964